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Technical Sales Document - Product Data -



Name 12V2000G25 **Application Group**

3D

Ref. 25°C/-; Air charge air cooling

Speed [rpm] Nominal power [kW] Nominal power [bhp]

Frequency [Hz]

Exhaust Regulations

Dataset

Fuel-consumption optimized;

Reference conditions

No.	Description	Index	Value	Unit
3	MTU data code		13	-
6	Intake air temperature		25	°C
7	Charge-air coolant temperature		-	°C
8	Barometric pressure		1000	mbar
9	Site altitude above sea level		100	m
10	Raw-water inlet temperature		-	°C

0. Data-relevant engine design configuration

	a relevant engine accign comigaration			
No.	Description	Index	Value	Unit
1	Fuel-consumption optimized		Х	-
59	Complies with: India ARAI/2004 Stage I		X	-
0	Engine rated speed switchable			
8	(1500/1800 rpm)		-	-
12	Engine with sequential turbocharging			
12	(turbochargers with cut-in/cut-out control)		-	-
12	Engine without sequential turbocharging			
13	(turbochargers without cut-in/cut-out control)		^	-
31	Engine with air-cooled charge air		Х	-
32	Engine with water-cooled charge air (external)		-	-

1. Power-related data

No.	Description	Index	Value	Unit
1	Engine rated speed	Α	1500	rpm
3	Mean piston speed		7.5	m/s
5	Fuel stop power ISO 3046	Α	635	kW
0	Mean effective pressure (MEP)		24.2	la a a
9	(Fuel stop power ISO 3046)		21.3	bar

2. General Conditions (for maximum power)

No.	Description	Index	Value	Unit
1	Intake air depression (new filter)	Α	15	mbar
2	Intake air depression, max.	L	50	mbar
3	Exhaust back pressure	Α	30	mbar
4	Exhaust back pressure, max.	L	85	mbar
5	Fuel temperature at fuel feed connection	R	25	°C
6	Fuel temperature at fuel feed connection, max.	L	60	°C

3. Consumption

No.	Description	Index	Value	Unit
56	Specific fuel consumption (be) - 100 % FSP	R	201	g/kWh
	(+ 5 %; EN 590; 42.8 MJ/kg)	K		
57	Specific fuel consumption (be) - 75 % FSP		204	g/kWh
	(+ 5 %; EN 590; 42.8 MJ/kg)	R		
58	Specific fuel consumption (be) - 50 % FSP	R	211	g/kWh
	(+ 5 %; EN 590; 42.8 MJ/kg)	IV.	211	R/KVVII

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
conditions

Actual value must be greater than specified value
Actual value must be less than specified value

Applicable
The module is valid for this product type

Non-applicable
The module is not valid for this product type
N Value not named
The value has not yet been named or will not be named Adequate verification not yet available (tolerance +/-10%)

Adequate verification not yet available (tolerance +/-5%)

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Technical Sales Document - Product Data -



Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 3D 635 Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized;

59	Specific fuel consumption (be) - 25 % FSP (+ 5 %; EN 590; 42.8 MJ/kg)	R	233	g/kWh
73	No-load fuel consumption	R	12	kg/h
61	Lube oil consumption after 100 h of operation (B = fuel consumption per hour)	R	0.5	% of B
62	Lube oil consumption after 100 h of operation, max. (B = fuel consumption per hour)	L	1.0	% of B

4. Model-related data (basic design)

No.	Description	Index	Value	Unit
3	Engine with exhaust turbocharger (ETC) and intercooler		Х	-
4	Exhaust piping, non-cooled		X	-
5	Exhaust piping, liquid-cooled		-	-
33	Working method: four-cycle, diesel, single-acting		X	-
34	Combustion method: direct injection		X	-
36	Cooling system: conditioned water		X	-
37	Direction of rotation: c.c.w. (facing driving end)		X	-
6	Number of cylinders		12	-
7	Cylinder configuration: V angle		90	degrees (°)
10	Bore		130	mm
11	Stroke		150	mm
12	Displacement, cylinder		1.99	liter
13	Displacement, total		23.88	liter
14	Compression ratio		16	-
40	Cylinder heads: single-cylinder		X	-
41	Cylinder liners: wet, replaceable		X	-
24	Number of inlet valves, per cylinder		2	-
25	Number of exhaust valves, per cylinder		2	-
15	Number of turbochargers		2	-
18	Number of intercoolers		1	-
28	Standard flywheel housing flange (engine main PTO)		0	SAE
43	Flywheel interface (DISC)		18"	-
46	Engine mass diagram, drawing No.		N	-
47	Engine mass diagram, drawing No. (cont.)		N	-

5. Combustion air / exhaust gas

No.	Description	Index	Value	Unit
39	Pressure differential in external		130	mhar
39	air-to-air intercooler, max.	L	130	mbar
27	Charge-air pressure before cylinder - FSP	R	3.0	bar abs
10	Combustion air volume flow - FSP	R	0.75	m³/s
12	Exhaust volume flow (at exhaust temperature) - FSP	R	2.1	m³/s
16	Exhaust temperature after turbocharger - FSP	R	550	°C

6. Heat dissipation

No.	Description	Index	Value	Unit
Heat dissipated by engine coolant - FSP	D	290	kW	
10	with oil heat, without charge-air heat	К	290	KVV
27	Charge-air heat dissipation - FSP	R	115	kW
34	Radiation and convection heat, engine - FSP	R	40	kW

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Engine power that can be run continuously under standard
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X Applicable
The module is valid for this product type
Non-applicable
The module is not valid for this product type

N Value not named
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Technical Sales Document - Product Data -



Name 12V2000G25

Application Group 3D

Dataset Ref. 25°C/-; Air charge air cooling Speed [rpm] 1500 Nominal power [kW] 635 Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized;

7. Coolant system (high-temperature circuit)

No.	Description	Index	Value	Unit
17	Coolant temperature	Δ.	0.5	۰,
17	(at engine outlet to cooling equipment)	Α	95	°C
20	Coolant temperature after engine, limit 1	L	97	°C
21	Coolant temperature after engine, limit 2	L	102	°C
25	Coolant antifreeze content, max.	L	50	%
30	Cooling equipment: coolant flow rate	A	40	m³/h
35	Coolant pump: inlet pressure, min.	L	0.4	bar
36	Coolant pump: inlet pressure, max.	L	1.52	bar
41	Pressure loss in off-engine cooling system, max.	L	0.7	bar
47	Breather valve (expansion tank)	р	N	la a u
47	opening pressure (excess pressure)	R		bar
54	Cooling equipment: height above engine, max.	L	15.2	m
53	Cooling equipment: operating pressure	A	2.2	bar
74	Coolant level in expansion tank, below min.		Х	
74	shutdown	L		-
40	Breather valve (expansion tank)		N	la a si
48	opening pressure (depression)	R	N	bar
49	Pressure in cooling system, max.	L	N	bar

8. Coolant system (low-temperature circuit)

No.	Description	Index	Value	Unit
76	Temperature differential between intake air and	^		V
	charge-air coolant before intercooler	А	-	K
175	Temperature differential between intake air and			V
	charge-air coolant before intercooler, max.	L	-	K

10. Lube oil system

No.	Description	Index	Value	Unit
1	Lube oil operating temp. before engine, from	R	88	°C
2	Lube oil operating temp. before engine, to	R	98	°C
5	Lube oil temperature before engine, limit 1	L	100	°C
6	Lube oil temperature before engine, limit 2	L	105	°C
8	Lube oil operating press. bef. engine, from	R	6.2	bar
9	Lube oil operating press. bef. engine, to	R	7.5	bar
10	Lube oil pressure before engine, alarm	L	4.4	bar
11	Lube oil pressure before engine, shutdown	L	3.9	bar
19	Lube oil fine filter (main circuit):		1	
19	number of units		1	-
20	Lube oil fine filter (main circuit):		2	
20	number of elements per unit		2	-
24	Lube oil fine filter (main circuit):		0.000	
21	particle retention	R	0.009	mm
22	Lube oil fine filter (main circuit):		0.0	l
32	pressure differential, max.	L	0.8	bar

11. Fuel system

No.	Description	Index	Value	Unit
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DL Reference value: continuous power Engine power that can be run continuously under standard conditions

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Technical Sales Document - Product Data -



Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 3D 635 Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized;

1	Fuel pressure at fuel feed connection, min.		-0.3	bar
1	(when engine is starting)	L	-0.3	Dai
2	Fuel pressure at fuel feed connection, max.		0.5	bar
2	(when engine is starting)	L	0.5	Dai
37	Fuel supply flow, max.	Α	8.0	liter/min
8	Fuel return flow, max.	Α	3.5	liter/min
10	Fuel pressure at return connection on engine, max.	L	0.5	bar
12	Fuel temperature differential before/after engine	R	40	K
15	Fuel prefilter: number of units	Α	-	-
16	Fuel prefilter: number of elements per unit	Α	-	-
17	Fuel prefilter: particle retention	Α	-	mm
18	Fuel fine filter (main circuit): number of units	Α	1	-
19	Fuel fine filter (main circuit): number of elements per unit	Α	1	-
20	Fuel fine filter (main circuit): particle retention	Α	0.005	mm
21	Fuel fine filter (main circuit): pressure differential, max.	L	1.0	bar

12. General operating data

12. 06	neral Operating data			
No.	Description	Index	Value	Unit
1	Cold start capability: air temperature		0 **	°C
1	(w/o starting aid, w/o preheating) - (case A)	R	0	(
2	Additional condition (to case A):		N	°C
2	engine coolant temperature	R	IN .	1.0
3	Additional condition (to case A): lube oil temperature	R	10 **	°C
4	Additional condition (to case A): lube oil viscosity	R	30 **	SAE
0	Cold start capability: air temperature	_	-10 **	
9	(w/o starting aid, w/ preheating) - (case C)	R	-10 ***	°C
10	Additional condition (to case C):	_	40 **	
10	engine coolant temperature	R	40 **	°C
11	Additional condition (to case C): lube oil temperature	R	-5 **	°C
12	Additional condition (to case C): lube oil viscosity	R	10W30	SAE
21	Coolant preheating, heater performance (standard)	R	3	kW
22	Coolant preheating, preheating temperature, min.	L	32	°C
20	Breakaway torque (without driven machinery)		-00	1
28	coolant temperature +5°C	R	580	Nm
20	Breakaway torque (without driven machinery)	_	220 *	
30	coolant temperature +40°C	R	330 *	Nm
20	Cranking torque at firing speed (without driven machinery)	_	200 *	
29	coolant temperature +5°C	R	380 *	Nm
	Cranking torque at firing speed (without driven machinery)	_		
31	coolant temperature +40°C	R	305 *	Nm
	Starting is blocked if the engine coolant temperature is			1_
96	below		N	°C
	Run-up period to rated speed			
93	(with driven machinery)	R	N	s
	(* at general conditions)			
37	High idling speed, max. (static)	1	1660	rpm
38	Limit speed for overspeed alarm / emergency shutdown	ī	1800	rpm
42	Firing speed, from	R	100	rpm
43	Firing speed, to	R	120	rpm
	Engine coolant temperature before starting full-load operation, recommended			
44	min.	R	40	°C
48	Minimum continuous load	R	20	%
				1

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Technical Sales Document - Product Data -



Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 3D 635 Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized;

	5			
49	Extended low or no-load operation possible		x	_
	(consultation required)		^	
50	Engine mass moment of inertia		1.12	12
50	(without flywheel)	R	1.12	kgm²
52	Standard flywheel mass moment of inertia	R	2.80	kgm²
	Engine mass moment of inertia	Б	2.02	12
51	(with standard flywheel)	R	3.92	kgm²
69	Speed droop (with electronic governor) adjustable, from	R	0	%
70	Speed droop (with electronic governor) adjustable, to	R	5	%
95	Number of starter ring-gear teeth on engine flywheel		160	-

13. Starting (electric)

J J J J OC
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OC .
,
/201
/20h
/201
/20h
/20l-
/20h
/ 5h
/ 51
/ 5h
/
C

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Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 635 3D Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Pogulatio

Exhaust	Regulations Fuel-consumption optimized;			
2002	Power consumption per starter			
3002	(at an engine speed of 100 rpm, SAE1)	R		Α
2317	Internal resistance of power supply + line resistance per starter	А	0.006	Ω
2318	Manufacturer		DELCO	-
2319	Number of starter		2	-
2320	Starter electrically redundant		Х	-
2321	Rated power per starter	R	9	kW
2322	Starter, rated voltage	R	24	VDC
2323	Rated short-circuit current per starter	L	1900	Α
	Power consumption per starter			
2324	(at an engine speed of 100 rpm)	R	1060	Α
	Power consumption per starter			
3001	(at an engine speed of 100 rpm, SAE0)	R	-	Α
	Power consumption per starter			
3003	(at an engine speed of 100 rpm, SAE1)	R	-	А
2325	Internal resistance of power supply + line resistance per starter	A	0.006	Ω
2326	Manufacturer	A	-	22
2327	Number of starter		_	-
2328	Starter electrically redundant		-	-
2329	Rated power per starter	R	_	kW
2330	Starter, rated voltage	R	-	VDC
2331	Rated short-circuit current per starter	L		
2331	Power consumption per starter	L	-	A
2332	·	R	-	Α
	(at an engine speed of 100 rpm)			
3251	Power consumption per starter	R	-	Α
	(at an engine speed of 100 rpm, SAE0)			
3252	Power consumption per starter	R	-	А
	(at an engine speed of 100 rpm, SAE1)			
2333	Internal resistance of power supply + line resistance per starter	A	-	Ω
2334	Manufacturer		-	-
2335	Number of starter		-	-
2336	Starter electrically redundant		-	-
2337	Rated power per starter	R	-	kW
2338	Starter, rated voltage	R	-	VDC
2339	Rated short-circuit current per starter	L	-	Α
2340	Power consumption per starter	R	_	A
	(at an engine speed of 100 rpm)	.,		•
3372	Power consumption per starter	R	_	Α
3372	(at an engine speed of 100 rpm, SAE0)	"		
3373	Power consumption per starter	R		A
3373	(at an engine speed of 100 rpm, SAE1)	K		A
2341	Internal resistance of power supply + line resistance per starter	Α	-	Ω
3374	Manufacturer		-	-
3375	Number of starter		-	-
3376	Starter electrically redundant		-	-
3377	Rated power per starter	R	-	kW
3378	Starter, rated voltage	R	-	VDC
3379	Rated short-circuit current per starter	L	-	Α
2200	Power consumption per starter			
3380	(at an engine speed of 100 rpm)	R		Α
2261	Power consumption per starter			1.
3381	(at an engine speed of 100 rpm, SAE0)	R	-	Α
005-	Power consumption per starter			
3382	(at an engine speed of 100 rpm, SAE1)	R	-	Α
	[

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Technical Sales Document - Product Data -



Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 3D 635 Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized;

Internal resistance of power supply + line resistance per starter	Α	-	Ω
Generally valid data for starter		X	-
Rated starting-attempt Duration (at +20°C ambient temperature with battery	R	3	S
Interval between starts		F	
(at rated starting-attempt duration), min.	_	3	5
Maximum acceptable starting-attempt duration	L	15	S
Interval between starts	В	60	
(when starting-attempt duration > rated starting-attempt duration)	K	80	5
Starting attempts within 30 minutes		6	
(at +20°C ambient temperature with battery full), max.	L	0	_
	Generally valid data for starter Rated starting-attempt Duration (at +20°C ambient temperature with battery Interval between starts (at rated starting-attempt duration), min. Maximum acceptable starting-attempt duration Interval between starts (when starting-attempt duration > rated starting-attempt duration) Starting attempts within 30 minutes	Generally valid data for starter Rated starting-attempt Duration (at +20°C ambient temperature with battery R Interval between starts (at rated starting-attempt duration), min. Maximum acceptable starting-attempt duration L Interval between starts (when starting-attempt duration > rated starting-attempt duration) Starting attempts within 30 minutes	Generally valid data for starter Rated starting-attempt Duration (at +20°C ambient temperature with battery R 3 Interval between starts (at rated starting-attempt duration), min. Maximum acceptable starting-attempt duration L 15 Interval between starts (when starting-attempt duration > rated starting-attempt duration) Starting attempts within 30 minutes

15. Starting (pneumatic/oil pressure starter)

15. Sta	rting (pheumatic/on pressure starter)			
No.	Description	Index	Value	Unit
5	Starting air pressure before starter motor, min.	R	17	bar
6	Starting air pressure before starter motor, max.	R	N	bar
7	Starting air pressure before starter motor, min.	L	N	bar
8	Starting air pressure before starter motor, max.	L	N	bar
18	Start attempt duration (engine preheated)	R	N	S
19	Start attempt duration (engine not preheated)	R	N	S
20	Start attempt duration, max.	L	N	S
21	Air consumption/start attempt	R	0.49	m³n
21	(engine preheated)	N	0.49	
23	Starting air tank for 3 start attempts	R	N	litor
23	(max. 40 bar) (engine preheated)		IN .	liter
24	Starting air tank for 3 start attempts		N	liter
24	(max. 30 bar) (engine preheated)	R		liter
25	Starting air tank for 6 start attempts		N	P4
25	(max. 40 bar) (engine preheated)	R	N	liter
20	Starting air tank for 6 start attempts		N	Pa
26	(max. 30 bar) (engine preheated)	R	N	liter
27	Starting air tank for 10 start attempts	_	N.	1
27	(max. 40 bar) (engine preheated)	R N	N	liter
20	Starting air tank for 10 start attempts			10.
28	(max. 30 bar) (engine preheated)	R	R N	liter
	· · · · · · · · · · · · · · · · · · ·			

16. Inclinations - standard oil system (ref.: waterline)

No.	Description	Index	Value	Unit
	Longitudinal inclination, continuous max.			
15	driving end down	L	5	degrees (°)
	(Option: max. operating inclinations)			
17	Longitudinal inclination, continuous max.			
	driving end up	L	5	degrees (°)
	(Option: max. operating inclinations)			
19	Transverse inclination, continuous max.		10	dograce (°)
	(Option: max. operating inclinations)	L	10	degrees (°)

18. Capacities

No.	Description	Index	Value	Unit
1	Engine coolant capacity (without cooling equipment)	R	90	liter
11	On-engine fuel capacity	R	5	liter

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Applicable
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Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 3D 635 Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized:

-Allaa.	ruei-consumption optimized,			
	Engine oil capacity, initial filling			
14	(standard oil system)	R	77	liter
	(Option: max. operating inclinations)			
	Oil change quantity, max.			
20	(standard oil system)	R	74	liter
	(Option: max. operating inclinations)			
	Oil pan capacity, dipstick mark min.			
28	(standard oil system)	L	50	liter
	(Option: max. operating inclinations)			
	Oil pan capacity, dipstick mark max.			
29	(standard oil system)	L	67	liter
	(Option: max. operating inclinations)			

19. Masses / dimensions

No.	Description	Index	Value	Unit
	Engine mass, dry			
9	(basic engine configuration acc. to	R	2490	kg
	scope of supply specification)			
	Engine mass, wet			
10	(basic engine configuration acc. to	R	2660	kg
	scope of supply specification)			

20. Fan / fan cooler

Fan, pusher-type	No.	Description	Index	Value	Unit
9 Fan drive: mechanical via V-belt 13 Fan: speed R N rpm 19 Standard fan cooler, supplied by MTU, design and specific data acc. to case A / B / C 21 (Case A) - fan cooler, designed for: - ambient temperature 54 (Case A) - fan cooler, designed for: - site altitude, max. 22 (Case A) - fan cooler, designed for: - coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption 57 at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption 58 A N N N N N N N N N N N N N N N N N N	3	Fan, pusher-type		X	-
Fan: speed R N rpm Standard fan cooler, supplied by MTU, design and specific data acc. to case A / B / C Case A) - fan cooler, designed for: - ambient temperature Case A) - fan cooler, designed for: - site altitude, max. Case A) - fan cooler, designed for: - coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption Total and provided an	18	Fan arrangement: vertical above crankshaft			-
Standard fan cooler, supplied by MTU, design and specific data acc. to case A / B / C [Case A) - fan cooler, designed for: - ambient temperature [Case A) - fan cooler, designed for: - site altitude, max. [Case A) - fan cooler, designed for: - coolant antifreeze content, max. [Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) [Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) [Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) [Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) [Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) [Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) [Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) [Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) [Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	9	Fan drive: mechanical via V-belt		X	-
design and specific data acc. to case A / B / C (Case A) - fan cooler, designed for: - ambient temperature (Case A) - fan cooler, designed for: - site altitude, max. (Case A) - fan cooler, designed for: - coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	13		R	N	rpm
design and specific data acc. to case A / B / C (Case A) - fan cooler, designed for: - ambient temperature (Case A) - fan cooler, designed for: - site altitude, max. (Case A) - fan cooler, designed for: - coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	10	Standard fan cooler, supplied by MTU,		N	
21 - ambient temperature 54	19	design and specific data acc. to case A / B / C			-
- ambient temperature (Case A) - fan cooler, designed for: - site altitude, max. (Case A) - fan cooler, designed for: - coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	21	(Case A) - fan cooler, designed for:	^	N	°C
- site altitude, max. Case A) - fan cooler, designed for: - coolant antifreeze content, max. Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) Case A) - fan: power consumption Case A) - cooling-air flow rate	21	- ambient temperature	А		
- site altitude, max. (Case A) - fan cooler, designed for: - coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	E /1	(Case A) - fan cooler, designed for:	^	N	m
- coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	34	- site altitude, max.	A		
- coolant antifreeze content, max. (Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	22	(Case A) - fan cooler, designed for:	^		0/
at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	22	- coolant antifreeze content, max.	A	N .	70
(pressure and suction sides, total) (Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s		(Case A) - fan: power consumption	R	N	kW
(Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	55	at 1 mbar / 100 Pa duct allowance			
at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s		(pressure and suction sides, total)			
(pressure and suction sides, total) (Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s		(Case A) - fan: power consumption	R	N	kW
(Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	56	at 2 mbar / 200 Pa duct allowance			
at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s		(pressure and suction sides, total)			
(pressure and suction sides, total) (Case A) - cooling-air flow rate 27 at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate 28 at 2 mbar / 200 Pa duct allowance R N m³/s		(Case A) - fan: power consumption			
(Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	57	at 3 mbar / 300 Pa duct allowance	R	N	kW
27 at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total) (Case A) - cooling-air flow rate 28 at 2 mbar / 200 Pa duct allowance R N m³/s m³/s		(pressure and suction sides, total)			
(pressure and suction sides, total) (Case A) - cooling-air flow rate 28 at 2 mbar / 200 Pa duct allowance R N m³/s		(Case A) - cooling-air flow rate			
(Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance R N m³/s	27	at 1 mbar / 100 Pa duct allowance	R	N	m³/s
28 at 2 mbar / 200 Pa duct allowance R N m³/s		(pressure and suction sides, total)			
28 at 2 mbar / 200 Pa duct allowance R N m³/s		(Case A) - cooling-air flow rate			
	28	1	R	N	m³/s
		(pressure and suction sides, total)			•

BL Reference value: fuel stop power Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power Engine power that can be run continuously under standard conditions

Actual value must be greater than specified value
Actual value must be less than specified value

Applicable
The module is valid for this product type

Non-applicable
Walter to not valid for this product type
N Value not named
The value has not yet been named or will not be named Adequate verification not yet available (tolerance +/-10%)
Adequate verification not yet available (tolerance +/-5%)

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Technical Sales Document - Product Data -



Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 635 3D Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhau	st Regulations Fuel-consumption optimized;		. ,		
(Case A) - cooling-air flow rate					
29	at 3 mbar / 300 Pa duct allowance	R	N	m³/s	
	(pressure and suction sides, total)			, -	
58	(Case A) - fan: weight	R	N	kg	
59	(Case A) - fan cooler: weight, dry (incl. pipework)	R	N	kg	
31	(Case A) - fan cooler: coolant capacity	R	N	liter	
	(Case B) - fan cooler, designed for:				
32	- ambient temperature	Α	N	°C	
60	(Case B) - fan cooler, designed for:				
60	- site altitude, max.	A	N	m	
22	(Case B) - fan cooler, designed for:		N.	٥,	
33	- coolant antifreeze content, max.	A	N	%	
	(Case B) - fan: power consumption				
61	at 1 mbar / 100 Pa duct allowance	R	N	kW	
	(pressure and suction sides, total)				
	(Case B) - fan: power consumption				
62	at 2 mbar / 200 Pa duct allowance	R	N	kW	
	(pressure and suction sides, total)				
	(Case B) - fan: power consumption				
63	at 3 mbar / 300 Pa duct allowance	R	N	kW	
	(pressure and suction sides, total)				
	(Case B) - cooling-air flow rate				
38	at 1 mbar / 100 Pa duct allowance	R	N	m³/s	
50	(pressure and suction sides, total)	,,			
	(Case B) - cooling-air flow rate				
39	at 2 mbar / 200 Pa duct allowance	R	N	m³/s	
	(pressure and suction sides, total)	1,		111 / 3	
	(Case B) - cooling-air flow rate				
40	at 3 mbar / 300 Pa duct allowance	R	N	m³/s	
10	(pressure and suction sides, total)	"	l*	/ 3	
64	(Case B) - fan: weight	R	N	kg	
65	(Case B) - fan cooler: weight, dry (incl. pipework)	R	N	kg	
42	(Case B) - fan cooler: coolant capacity	R	N	liter	
	(Case C) - fan cooler, designed for:				
43	- ambient temperature	А	N	°C	
	(Case C) - fan cooler, designed for:				
66	- site altitude, max.	Α	N	m	
	(Case C) - fan cooler, designed for:				
44	- coolant antifreeze content, max.	Α	N	%	
	(Case C) - fan: power consumption				
67	at 1 mbar / 100 Pa duct allowance	R	N	kW	
	(pressure and suction sides, total)				
	(Case C) - fan: power consumption				
68	at 2 mbar / 200 Pa duct allowance	R	N	kW	
	(pressure and suction sides, total)	"			
	(Case C) - fan: power consumption				
69	at 3 mbar / 300 Pa duct allowance	R	N	kW	
	(pressure and suction sides, total)	'`			
	(Case C) - cooling-air flow rate				
49	at 1 mbar / 100 Pa duct allowance	R	N	m³/s	
	(pressure and suction sides, total)	1,		/3	
	(pressure and saction sides, total)				

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
conditions

Actual value must be greater than specified value
Actual value must be less than specified value

Adequate verification not yet available (tolerance +/-10%)
AB Adequate verification not yet available (tolerance +/-5%)

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Technical Sales Document - Product Data -



Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 3D 635 Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized;

	(Case C) - cooling-air flow rate				
50	at 2 mbar / 200 Pa duct allowance	R	N	m³/s	
	(pressure and suction sides, total)				
	(Case C) - cooling-air flow rate				
51	at 3 mbar / 300 Pa duct allowance	R	N	m³/s	
	(pressure and suction sides, total)				
70	(Case C) - fan: weight	R	N	kg	
71	(Case C) - fan cooler: weight, dry (incl. pipework)	R	N	kg	
53	(Case C) - fan cooler: coolant capacity	R	N	liter	

21. Exhaust emissions

No.	Description	Index	Value	Unit
1960	Emissions data sheet:		EDS20000353	
	MoEF India / CPCB Stage I		ED320000353	-
1972	Emissions data sheet:		EDS20000087	
	Fuel-consumption optimized		ED320000087	-

22. Acoustics

	oustics			
No.	Description	Index	Value	Unit
102	Exhaust noise, unsilenced - FSP		112	dB(A)
	(free-field sound-pressure level Lp, 1m distance,	R		
	ISO 6798, +3dB(A) tolerance)			
202	Exhaust noise, unsilenced - FSP	R	125	4D(A)
	(sound power level LW, ISO 6798, +3dB(A) tolerance)	K	125	dB(A)
	Exhaust noise, unsilenced - FSP			
104	(free-field sound-pressure level Lp, 1m distance,	R	735 347e	-
	ISO 6798) Spectrum No.			
	Exhaust noise,unsilenced - FSP			
204	(sound power level LW, ISO 6798)	R	N	-
	Spectrum No.			
	Engine surface noise with attenuated		99	dB(A)
110	intake noise (filter) - FSP			
110	(free-field sound-pressure level Lp, 1m distance,	R		
	ISO 6798, +2dB(A) tolerance)			
	Engine surface noise with attenuated		117	dB(A)
210	intake noise (filter) - FSP	R		
	(sound power level LW, ISO 6798, +2dB(A) tolerance)			
	Engine surface noise with attenuated		734 206e	-
112	intake noise (filter) - FSP			
112	(free-field sound-pressure level Lp, 1m distance,	R		
	ISO 6798) Spectrum No.			
	Engine surface noise with attenuated		N	-
242	intake noise (filter) - FSP			
212	(sound power level LW, ISO 6798)	R		
	Spectrum No.			
126	Structure borne noise at engine mounting brackets		734 225e	-
	in vertical direction above resilient engine mounts - FSP	R		
	Spectrum No.			
129	Test stand impedance spectrum, Diagram No.		N	-
130	Test stand impedance spectrum, Diagram No. (cont.)		N	-

BL Reference value: fuel stop power Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power Engine power that can be run continuously under standard conditions

Actual value must be greater than specified value
Actual value must be less than specified value

Applicable
The module is valid for this product type

Non-applicable
Walter to not valid for this product type
N Value not named
The value has not yet been named or will not be named

Adequate verification not yet available (tolerance +/-10%)

Adequate verification not yet available (tolerance +/-5%)

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Technical Sales Document - Product Data -



Speed [rpm] Name 12V2000G25 1500 **Application Group** Nominal power [kW] 3D 635 Dataset Ref. 25°C/-; Air charge air cooling Nominal power [bhp] 852 Frequency [Hz] 50

Exhaust Regulations Fuel-consumption optimized;

23. TBO and load profile (case A)

No.	Description	Index	Value	Unit
15	Maintenance schedule No.		N	-
16	Maintenance schedule No. (cont.)		N	-

Actual value must be greater than specified value
Actual value must be less than specified value

Adequate verification not yet available (tolerance +/-10%)
AB Adequate verification not yet available (tolerance +/-5%)